



SYNERGY IN ACTION THROUGH
DIVERSE TECHNOLOGIES

“We leveraged
AMADA’s multi-process
capabilities to
relocate all of our
manufacturing
to the U.S.”



Forming: TP 200 FX 220-Ton Single Crank Stamping Press with a Coil Straightener-Feeder

Eric McClung
President, R&S Roof Products



Punching/Bending:

AMADA delivered the optimal blank-to-bend solution to meet the specific needs of R&S Roof Products featuring the AE 2610 NT turret punch press and HG 1303 press brake.



AMADA delivers integrated solutions, empowering customers to harness process synergy across various operations such as fabrication, stamping, welding, and machining—supplying every metalworking need our customers require.

R&S began operations in 1964, driven by the commitment to emerge as the leading provider of roof products and accessories engineered for the metal building industry. The company quickly earned acclaim as a premier distributor for general contractors and erectors. In 2002, a significant expansion unfolded as manufacturing became integral to the company’s operations.

When company President Eric McClung joined R&S in 2013, the shop was filled with machines from different manufacturers. And when machines went down, getting them back up and running proved to be challenging, as well as costly—to resolve this issue, R&S partnered with AMADA for its sheet metal fabrication equipment needs.

Today, R&S Roof Products produces one of the most extensive arrays of rooftop building products within the metal building industry—and relies on AMADA as its single-source, sheet metal machine tool provider—to stay up and running and maintain its leadership position. In fact, based on its strong partnership with AMADA AMERICA, R&S turned to AMADA PRESS SYSTEM AMERICA, INC. to provide the ideal solution for its forming needs and leverage the synergy of the AMADA companies. As a result, a TP 200 FX Stamping Press paired with a Coil Straightener-Feeder has enabled R&S to optimize quality and productivity while relocating its offshore manufacturing to the U.S.



GrateSafe® Metal Roof Walkway Systems provide safe access to rooftop equipment while protecting roof panels against damage from foot traffic.

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