

Aaron Gorsky,
General Manager
Sunkist – Research
& Technical Services



In addition to flat sheet cutting, the ENSIS 3015 RI can process round, square, rectangle, C-channel, and angle iron, making it the most versatile Rotary Index fiber laser cutting system available.

“Our customers demand highly customized products. Thankfully, AMADA technology ensures speed to market.”

— Aaron Gorsky, General Manager
Sunkist – Research & Technical Services

Process Flexibility. Accelerated Response.



Located in Rancho Cucamonga, CA, Sunkist Research and Technical Services (RTS) leads the industry with expertise in citrus packing, high speed sorting and conveying. The company's global mission is to maintain and promote the competitive position of packers and shippers through scientific and technical

innovations. Since speed to market and technical expertise are essential to compete globally, Sunkist partnered with AMADA to provide the ideal blank-to-bend solution.

ENSIS 3015 RI Fiber Laser: According to Aaron Gorsky, General Manager of Sunkist RTS, “The ENSIS RI is designed with an integrated Rotary Index, giving us the flexibility to switch from flat cutting to tube or pipe cutting in minutes.” To further enhance productivity, ENSIS technology automatically adjusts the laser beam's properties to process a wide range of thin-to-thick material without a lens change.

HG 2204 Press Brake: This 240-ton press brake provides RTS with the optimal high-speed and high-precision bending solution to produce parts for Sunkist sorting and packing machines — from small brackets to large enclosures, and everything in between. The HG 2204 easily handles a full range of material thicknesses in bend lengths from 55 to 169.3 inches.

The HG 2204 has brought a new level of manufacturing flexibility to Sunkist. According to Gorsky, “The press brake's user-friendly control and offline programing have changed the game for our bending department. AMADA's Dr.ABE bend software walks the operator through the process and defines the tools we need. This allows us to cross train. When needed, I can have my machinists work on the press brake. Even though they'll have a lot less training and experience than our lead press brake operator, I know they'll be able to produce accurate parts. Investing in AMADA technology has proven to be a smart choice for Sunkist Research and Technical Services.”



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